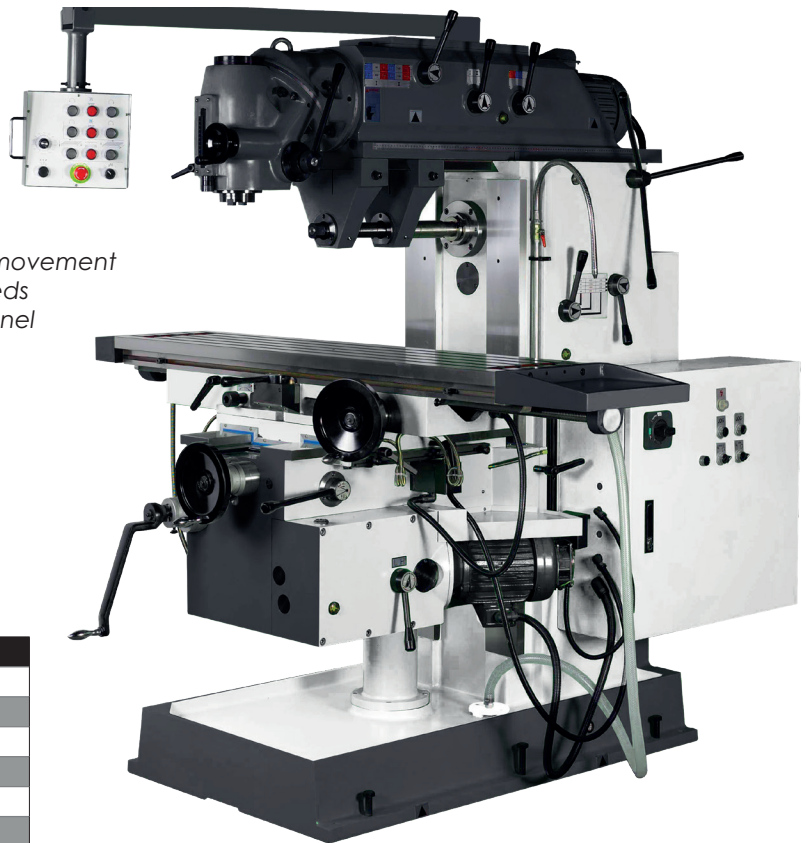




## CHESTER VICTORY 350Q

### Features:

- Precision Ballscrews
- ISO Taper Vertical and Horizontal Milling Head
- Automatic Quill Feed
- Large worktable with T-slots and bidirectional rotary movement
- Three-axis motorised traverse with variable-speed feeds
- All major controls centralised on a single operator panel
- Worktable swivels for angular machining setups



| Model                          | Victory 350Q                            |
|--------------------------------|-----------------------------------------|
| Working Surface                | 1500 x 350mm                            |
| T-Slots (Qty/Width)            | 5/16mm                                  |
| T-Slot Pitch (Centres)         | 60mm                                    |
| X-Axis Travel (Manual)         | 1150mm                                  |
| X-Axis Travel (Automatic)      | 1130mm                                  |
| Y-Axis Travel (Manual)         | 400mm                                   |
| Y-Axis Travel (Automatic)      | 380mm                                   |
| Z-Axis Travel (Manual)         | 450mm                                   |
| Z-Axis Travel (Automatic)      | 440mm                                   |
| Load Capacity                  | 600kg                                   |
| Table Swivel Range             | ±45°                                    |
| <b>Spindle (Vertical)</b>      |                                         |
| Spindle Taper                  | ISO40/ISO50                             |
| Speed Control                  | 12-step                                 |
| Speed Range                    | 35-1600rpm                              |
| Spindle Centre to Column       | 270-500mm                               |
| Spindle Nose to Table          | 0-415mm                                 |
| Quill Travel                   | 100mm                                   |
| Drawbar                        | ISO40-M16/ISO50-M24                     |
| Head Swivel Range              | 360°                                    |
| <b>Spindle (Horizontal)</b>    |                                         |
| Spindle Taper                  | ISO40/ISO50                             |
| Speed Control                  | 12-step                                 |
| Speed Range                    | 40-1800rpm                              |
| Spindle Centre to Table        | 0-415mm                                 |
| Drawbar                        | ISO40-M16/ISO50-M24                     |
| <b>Feed Rates</b>              |                                         |
| Number of Feeds                | Variable                                |
| X-Axis (Longitudinal)          | 10-1200mm/min                           |
| Y-Axis (Cross)                 | 10-1200mm/min                           |
| Z-Axis (Vertical)              | 5-600mm/min                             |
| X-Axis Rapid Traverse          | 1200mm/min                              |
| Y-Axis Rapid Traverse          | 1200mm/min                              |
| Z-Axis Rapid Traverse          | 600mm/min                               |
| <b>Motor/Type</b>              |                                         |
| Vertical Spindle Motor/Geared  | 4.10kW (5.5hp)                          |
| Horizontal Spindle Motor/Belt  | 5.59kW (7.5hp) / Optional 7.46kW (10hp) |
| X, Y, Z Axis Feed Motor/Geared | 2.21kW (3hp)                            |
| Coolant Motor                  | 0.17kW (0.125hp)                        |
| <b>Weight and Dimensions</b>   |                                         |
| Machine Dimensions             | 1940 x 2300 x 2240mm                    |
| Net Weight                     | 2900kg                                  |

### Standard Accessories:

- 3 Axis Digital Readout
- 3 Axis Power Feed
- LED Work Lamp
- Coolant System
- Table Guard
- Drawbar and Drawbar Wrench
- Chip Tray/Collector
- Manual Lubrication System
- Toolbox
- Operation Manual

### Optional Accessories:

- Automatic Lubrication System
- Semi Universal Dividing Head
- Fully Universal Dividing Head
- Rotary Table
- Slotting Head
- Machine Vice
- Clamp Kit
- Drill Chuck
- ER Milling Collet Chuck Set
- Boring Head
- Reducing Sleeve Set
- Combination Shell End Mill Arbors
- Long Milling Arbors
- End Mill Set
- Angle Plate
- Tilting Angle Table

\* The above specifications are subject to change without prior notice, no liability for mistakes. Machines may be shown with optional equipment.