

DUAL-SPINDLE RAM-TYPE MILLING MACHINE WITH POWERED UNIVERSAL HEAD CHESTER VICTORY 320X SERVO

Features:

- Servo-driven ballscrew feed on all three axes
- Rigid cast iron knee-type construction
- Universal milling head
- Geared spindle with wide speed range
- Rapid traverse on all axes
- Spindle quill travel for depth control
- Forced lubrication on main transmission



Model	Victory 320X Servo
Working Surface	1370 x 320mm
T-Slots (Qty/Width)	3/14mm
T-Slot Pitch (Centres)	80mm
X-Axis Travel (Manual)	1000mm
X-Axis Travel (Automatic)	1000mm
Y-Axis Travel (Manual)	380mm (360mm with DRO)
Y-Axis Travel (Automatic)	380mm (360mm with DRO)
Z-Axis Travel (Manual)	400mm
Z-Axis Travel (Automatic)	400mm
Load Capacity	250kg
Table Swivel Range	±45° (optional)
Spindle (Vertical)	
Spindle Taper	7:24, ISO40
Speed Control	11-step
Speed Range	45-1660rpm
Spindle Centre to Column	320-720mm
Spindle Nose to Table	250-650mm
Drawbar	M16
Head Swivel Range	360°
Spindle (Horizontal)	
Spindle Taper	7:24, ISO40
Speed Control	12-step
Speed Range	35-1500rpm
Spindle Centre to Table	65-465mm
Drawbar	M16
Feed Rates	
Number of Feeds	Variable
X-Axis (Longitudinal)	30-830mm/min
Y-Axis (Cross)	30-830mm/min
Z-Axis (Vertical)	23-625mm/min
X-Axis Rapid Traverse	1335mm/min
Y-Axis Rapid Traverse	1335mm/min
Z-Axis Rapid Traverse	1000mm/min
Motor/Type	
Vertical Spindle Motor/Geared	3kW (4.0hp)
Horizontal Spindle Motor/Geared	3kW (4.0hp)
X, Y, Z Axis Feed Motor/Servo	2.36kW (3.16hp)
Coolant Motor	0.06kW (0.08hp)
Weight and Dimensions	
Machine Dimensions	1820 x 1680 x 1860mm
Net Weight	1950kg

Standard Accessories:

- 3 Axis Digital Readout
- 3 Axis Power Feed
- LED Work Lamp
- Coolant System
- Table Guard
- Drawbar and Drawbar Wrench
- Chip Tray/Collector
- Manual Lubrication System
- Toolbox
- Operation Manual

Optional Accessories:

- Automatic Lubrication System
- Semi Universal Dividing Head
- Fully Universal Dividing Head
- Swivel Table
- Slotting Head
- Machine Vice
- Clamp Kit
- Drill Chuck
- ER Milling Collet Chuck Set
- Boring Head
- Reducing Sleeve Set
- Combination Shell End Mill Arbors
- Long Milling Arbors
- End Mill Set
- Angle Plate
- Tilting Angle Table

* The above specifications are subject to change without prior notice, no liability for mistakes. Machines may be shown with optional equipment.