

HGS SERIES HYDRAULIC GUILLOTINE SHEARS



Guillotine shears cut sheet metal using a straight, vertical blade movement. This provides high cutting accuracy and accommodates thicker materials and longer cut lengths. Its robust structure makes it suitable for heavy-duty applications requiring consistent precision.



Standard Accessories:

- Estun E21S CNC Controller on Pendant
- Manual Blade Gap Adjustment
- Back Gauge Driven by Ballscrew with Hardened Linear Guide Shafts
- Front Safety Guardrail
- Light Curtain for Rear Protection
- Front Support
- Standard Set of Blades
- Foot Switch
- LED Lighting
- Operation Manual

Optional Controllers:

- ESTUN 200PS with Electrical Blade Gap Adjustment
- ELGO P40T with Electrical Blade Gap and Angle Adjustment
- Delem DAC360T with Electrical Blade Gap and Angle Adjustment

Optional Accessories:

- Linear Guideways for Back Gauge (only for ESTUN 200PS and ELGO P40T)
- Pneumatic Rear Sheet Support (max 8 mm Plate Thickness)
- Extended Back Gauge to 1000mm
- Air-Cooled (Fan) Cooling System
- Stainless Steel Blades

Model	Max. Cutting Thickness	Max. Cutting Width	Hydraulic Oil Tank Capacity	Stroke Rate	Back-Gauge Range	Cutting Angle	Main Motor Power	Hydraulic Pump Displacement	Net Weight	Machine Dimensions (L x W x H)
HGS 6x2500	6mm	2500mm	300L	16-25 strokes/min	20-800mm	30-1°30'	7.5kW	20 ml/r	5.7T	3200 x 1950 x 2050mm
HGS 6x3200	6mm	3200mm	300L	14-20 strokes/min	20-800mm	30-1°30'	7.5kW	20 ml/r	6.6T	3900 x 1950 x 2075mm
HGS 6x4000	6mm	4000mm	340L	12-17 strokes/min	20-800mm	30-1°30'	7.5kW	20 ml/r	7.9T	4640 x 2000 x 2100mm
HGS 6x5000	6mm	5000mm	340L	8-14 strokes/min	20-800mm	30-1°30'	11kW	32 ml/r	14T	5780 x 2100 x 2380mm
HGS 6x6000	6mm	6000mm	340L	7-12 strokes/min	20-800mm	30-1°30'	11kW	32 ml/r	18.5T	6750 x 2200 x 2500mm
HGS 8x2500	8mm	2500mm	300L	13-20 strokes/min	20-800mm	30-1°30'	11kW	32 ml/r	6.2T	3150 x 1970 x 2055mm
HGS 8x3200	8mm	3200mm	300L	11-18 strokes/min	20-800mm	30-1°30'	11kW	32 ml/r	7.8T	3850 x 2050 x 2100mm
HGS 8x4000	8mm	4000mm	340L	9-16 strokes/min	20-800mm	30-1°30'	15kW	32 ml/r	10.4T	4650 x 2100 x 2400mm
HGS 8x5000	8mm	5000mm	350L	8-15 strokes/min	20-800mm	30-1°30'	15kW	32 ml/r	15.5T	5700 x 1950 x 2600mm
HGS 8x6000	8mm	6000mm	580L	7-14 strokes/min	20-800mm	30-1°30'	15kW	40 ml/r	20T	6750 x 2250 x 2615mm
HGS 13x2500	13mm	2500mm	405L	10-20 strokes/min	20-800mm	30-2°	22kW	63 ml/r	7.6T	3250 x 1950 x 2110mm
HGS 13x3200	13mm	3200mm	405L	9-18 strokes/min	20-800mm	30-2°	22kW	63 ml/r	10.3T	3900 x 2070 x 2315mm
HGS 13x4000	13mm	4000mm	405L	8-16 strokes/min	20-800mm	30-2°	22kW	63 ml/r	13.5T	4800 x 2150 x 2450mm
HGS 13x5000	13mm	5000mm	505L	7-14 strokes/min	20-1000mm	30-2°	22kW	63 ml/r	22T	5800 x 2270 x 2800mm
HGS 13x6000	13mm	6000mm	1020L	6-12 strokes/min	20-1000mm	30-2°	37kW	80 ml/r	27T	6950 x 2450 x 3050mm
HGS 16x2500	16mm	2500mm	475L	9-18 strokes/min	20-800mm	30-2°30'	22kW	63 ml/r	9.3T	3280 x 2020 x 2270mm
HGS 16x3200	16mm	3200mm	475L	8-17 strokes/min	20-800mm	30-2°30'	22kW	63 ml/r	12.2T	3950 x 2150 x 2450mm
HGS 16x4000	16mm	4000mm	595L	7-15 strokes/min	20-800mm	30-2°30'	22kW	63 ml/r	15T	4800 x 2130 x 2550mm
HGS 16x5000	16mm	5000mm	595L	5-11 strokes/min	20-800mm	30-2°30'	30kW	63 ml/r	22.5T	5810 x 2330 x 2780mm
HGS 16x6000	16mm	6000mm	1020L	6-11 strokes/min	20-1000mm	30-2°30'	37kW	80 ml/r	32.5T	7000 x 2500 x 3000mm
HGS 20x2500	20mm	2500mm	510L	7-16 strokes/min	20-800mm	30-3°	30kW	63 ml/r	12.5T	3200 x 2220 x 2520mm
HGS 20x3200	20mm	3200mm	510L	6-15 strokes/min	20-800mm	30-3°	30kW	63 ml/r	14.1T	3950 x 2150 x 2600mm
HGS 20x4000	20mm	4000mm	640L	6-14 strokes/min	20-800mm	30-3°	37kW	80ml/r	20.7T	4750 x 2400 x 2900mm
HGS 20x6000	20mm	6000mm	1500L	5-11 strokes/min	20-1000mm	30-3°	2 x 30kW	2 x 63 ml/r	44T	7000 x 2850 x 3350mm
HGS 25x2500	25mm	2500mm	750L	5-14 strokes/min	20-800mm	30-3°30'	37kW	80 ml/r	15T	3270 x 2000 x 2650mm
HGS 25x3200	25mm	3200mm	820L	5-10 strokes/min	20-800mm	30-3°30'	37kW	80 ml/r	18.5T	3970 x 2200 x 2670mm
HGS 25x4000	25mm	4000mm	1200L	5-8 strokes/min	20-800mm	30-3°30'	45kW	100 ml/r	26T	4900 x 2800 x 3190mm
HGS 30x2500	30mm	2500mm	780L	5-12 strokes/min	20-1000mm	30-3°	45kW	100 ml/r	21.5T	3450 x 2500 x 2900mm
HGS 30x3200	30mm	3200mm	1000L	4-10 strokes/min	20-1000mm	30-3°	45kW	100 ml/r	27T	4150 x 2700 x 2850mm
HGS 30x4000	30mm	4000mm	1400L	3-7 strokes/min	20-1000mm	30-3°30'	55kW	125ml/r	35T	5200 x 2600 x 3350mm
HGS 40x2500	40mm	2500mm	1370L	4-8 strokes/min	20-1000mm	30-4°	55kW	125 ml/r	36T	4000 x 2950 x 3150mm

* The above specifications are subject to change without prior notice, no liability for mistakes. Machines may be shown with optional equipment.